WHAT IS CLAIMED IS:

1. A double-face velour fabric article comprises a fabric body having a technical face formed by a filament stitch yarn and a technical back formed by a filament loop yarn, said filament stitch yarn comprising heat sensitive material, said fabric body having a velour surface formed at both said technical back and said technical face, and said heat sensitive material responding to application of heat during processing to increase tortuosity with a result of said fabric body having permeability of about 80 $ft^3/ft^2/min$ or less under a pressure difference of ½ inch of water across the fabric body.

2. The double-face velour fabric article of claim 1, wherein said heat sensitive material comprises hot melt material.

3. The double-face velour fabric article of claim 1, wherein said heat sensitive material comprises heat shrinkable material.

4. The double-face velour fabric article of claim 1, wherein said heat sensitive material is selected from the group consisting of polypropylene, polyester, and polyamide.

5. The double-faced velour fabric article of claim 1, claim 2, claim 3, or claim 4, wherein said heat sensitive material responds to application of dry heat.

6. The double-faced velour fabric article of claim 1, claim 2, claim 3, or claim 4, wherein said heat sensitive material responds to application of wet heat.

7. The double-faced velour fabric article of claim 6, wherein said heat sensitive material responds to application of wet heat applied by steam.

8. The double-faced velour fabric article of claim 6, wherein said heat sensitive material responds to application of wet heat applied by hot water.

9. The double-faced velour fabric article of claim 1, claim 2, claim 3, or claim 4, wherein said heat sensitive material responds to application of heat at about 212°F to about 450°F applied for about 2 minutes to about 60 minutes.

10. The double-faced velour fabric article of claim 1, claim 2, claim 3, or claim 4, wherein said filament stitch yarn comprises elastomeric material.

11. The double-faced velour fabric article of claim 10, wherein said elastomeric material comprises spandex.

12. The double-faced velour fabric article of claim 10, wherein filaments of said heat sensitive material and filaments of said elastomeric material are commingled together.

13. The double-faced velour fabric article of claim 10, wherein filaments of said heat sensitive material and filaments of said elastomeric material are plaited together.

14. The double-faced velour fabric article of claim 10, wherein raised fibers of the velour surface of at least one of the technical face and the technical back is entangled, including in and/or through interstices of the fabric body toward the other of the technical face and the technical back.

15. The double-face velour fabric article of claim 14, wherein raised fibers of the technical back are entangled, including in and/or through interstices of the fabric body, toward the technical face.

16. The double-faced velour fabric article of claim 1, claim 2, claim 3, or claim 4, wherein said filament stitch yarn is a cored yarn comprising a core and a sheath, said sheath comprising hot melt material.

17. The double-face velour fabric article of claim 16, wherein said hot melt material is selected from the group consisting of polypropylene, polyester and polyamide.

18. The double-face velour fabric article of claim 16, wherein said core comprises a material selected from the group consisting of polyester and nylon.

19. The double-faced velour fabric article of claim 1, wherein said filament loop yarn splits to release multiple small diameter filaments.

20. The double-faced velour fabric article of claim 19, wherein said filament loop yarn splits by application of heat to release said multiple small diameter filaments.

21. The double-faced velour fabric article of claim 20, wherein said filament loop yarn comprises an "islands-in-sea" construction.

22. The double-faced velour fabric article of claim 19, wherein said filament loop yarn splits by application of a chemical treatment to release said multiple small diameter filaments.

23. The double-faced velour fabric article of claim 19, wherein said filament loop yarn splits by application of a mechanical action to release said multiple small diameter filaments.

24. The double-face velour fabric article of claim 1, wherein said filament loop yarn is textured.

25. The double-face velour fabric article of claim 1, wherein said filament stitch yarn is textured.

26. The double-faced velour fabric article of claim 1, claim 2, claim 3, or claim 4, wherein raised fibers of the velour surface of at least one of the technical face and the technical back is entangled, including in and/or through interstices of the fabric body toward the other of the technical face and the technical back.

27. The double-face velour fabric article of claim 26, wherein raised fibers of the technical back are entangled, including in and/or through interstices of the fabric body, toward the technical face.

28. A double-face velour fabric article comprises a fabric body having a technical face formed by a filament stitch yarn and a technical back formed by a filament loop yarn, said filament stitch yarn comprising elastomeric material, said fabric body having a velour surface formed at both said technical back and said technical face, and said fabric body having permeability of about 80 $ft^3/ft^2/min$ or less under a pressure difference of ½ inch of water across the fabric body.

29. The double-face velour fabric article of claim 28, wherein said elastomeric material comprises spandex.

30. The double-face velour fabric article of claim 1 or claim 28, wherein said fabric body has permeability of about 70 $ft^3/ft^2/min$ or less.

31. The double-faced velour fabric article of claim 28, wherein raised fibers of the velour surface of at least one of the technical face and the technical back is entangled, including in and/or through interstices of the fabric body toward the other of the technical face and the technical back.

32. The double-face velour fabric article of claim 31, wherein raised fibers of the technical back are entangled, including in and/or through interstices of the fabric body, toward the technical face.

33. A double-face velour fabric article comprises a fabric body having a technical face formed by a filament stitch yarn and a technical back formed by a filament loop yarn, said fabric body having a velour surface formed at both said technical face and said technical back, with raised fibers of the velour surface of at least one of the technical face and the technical back entangled, including in and/or through interstices of the fabric body toward

the other of the technical face and the technical back, said fabric body having permeability of about 80 $ft^3/ft^2/min$ or less under a pressure difference of ½ inch of water across the fabric body.

34. The double-face velour fabric article of claim 33, wherein raised fibers of the technical back are entangled, including in and/or through interstices of the fabric body, toward the technical face.

35. A double-face velour fabric article comprises a fabric body having a technical face formed by a filament stitch yarn and a technical back formed by a filament loop yarn, said fabric body having a velour surface formed at both said technical face and said technical back, with said fabric body having permeability of about 80 $ft^3/ft^2/min$ or less under a pressure difference of ½ inch of water across the fabric body, wherein, after finishing, at least one of the technical face and the technical back is subjected to hydroentanglement to entangle raised fibers of the velour surface, including in and/or through interstices of the fabric body, thereby to densify the fabric body and increase tortuosity.

36. The double-face velour fabric article of claim 35, wherein, after finishing, raised fibers of the technical back are entangled, including in and/or through interstices of the fabric body, toward the technical face.

37. The double-face velour fabric article of claim 1, claim 28, claim 33, or claim 35, wherein at least one of said filament stitch yarn and said filament loop yarn is a yarn of fine denier filaments or fibers.

38. A method of forming a double-face velour fabric body, said method comprising the steps of:

joining a filament loop yarn and a filament stitch yarn to form a fabric prebody, the filament stitch yarn forming a technical face of the fabric prebody and the filament loop yarn forming a technical back of the fabric prebody, the filament stitch yarn comprising heat sensitive material,

finishing said technical face and said technical back of the fabric prebody, thereby to form a double-face velour fabric body having opposite velour surfaces, and

exposing said fabric body to heating sufficient to cause a response by said heat sensitive material, thereby to increase tortuosity with a result of said fabric body having permeability of about 80 $ft^3/ft^2/min$ or less under a pressure difference of ½ inch of water across the fabric body.

39. A method of forming a double-face velour fabric body, said method comprising the steps of:

joining a filament loop yarn and a filament stitch yarn to form a fabric prebody, with the filament stitch yarn forming a technical face of the fabric prebody and the filament loop yarn forming a technical back of the fabric prebody,

finishing the technical face and the technical back of the fabric prebody, thereby to form a double-face velour fabric body having opposite velour surfaces, and

entangling raised fibers of at least one of the technical face and the technical back, including in and/or through interstices of the fabric body, thereby to increase density and tortuosity of the fiber body, the fabric body having permeability of about 80 $ft^3/ft^2/min$ or less under a pressure difference of ½ inch of water across the fabric body.

40. The method of forming a double-face velour fabric body of claim 39, comprising the further step of entangling the raised fibers in a process of hydroentanglement, by directing fine, high pressure jets upon at least one of the technical face and the technical back.

41. The method of forming a double-face velour fabric body of claim 39 or claim 40, comprising the further step of directing fine, high pressure jets upon the technical back, to cause raised fibers of the velour surface of the technical back to entangle, including in and/or through interstices of the fabric body, toward the technical face.

42. The method of forming a double-face velour fabric body of claim 39, wherein the filament stitch yarn comprises heat sensitive material, and said method comprises the further

step of exposing said fabric body to heating sufficient to cause a response by the heat sensitive material, thereby to increase tortuosity.

43. The method of forming a double-face velour fabric body of claim 38 or claim 42, comprising exposing said fabric body to said heating sufficient to cause a response by said heat sensitive material during dyeing.

44. The method of forming a double-face velour fabric body of claim 38 or claim 42, comprising exposing said fabric body to said heating sufficient to cause a response by said heat sensitive material during finishing.

45. The method of forming a double-face velour fabric body of claim 38 or claim 42, comprising exposing said fabric body to dry heat.

46. The method of forming a double-face velour fabric body of claim 38 or claim 42, comprising exposing said fabric body to wet heat.

47. The method of forming a double-face velour fabric body of claim 46, comprising exposing said fabric body to steam.

48. The method of forming a double-face velour fabric body of claim 46, comprising exposing said fabric body to hot water.

49. The method of forming a double-face velour fabric body of claim 38 or claim 42, comprising exposing said fabric body to said heating sufficient to cause a response by said heat sensitive material for about 2 minutes to about 60 minutes at about 212°F to about 450°F.

50. The method of forming a double-face velour fabric body of claim 38 or claim 42, comprising joining a filament loop yarn and a filament stitch yarn, the filament stitch yarn comprising elastomeric material.

51. The method of forming a double-face velour fabric body of claim 38 or claim 42, comprising exposing said fabric body to heating sufficient to cause a response by said heat sensitive material, thereby to increase tortuosity with a result of said fabric body having permeability of about 70 $ft^3/ft^2/min$ or less.

52. The method of forming a double-face velour fabric body of claim 38 or claim 42, wherein the filament stitch yarn comprises elastomeric material.

53. A method of forming a double-face velour fabric body, said method comprising the steps of:

joining a filament loop yarn and a filament stitch yarn to form a fabric prebody, the filament stitch yarn forming a technical face of the fabric prebody and the filament loop yarn forming a technical back of the fabric prebody, the filament stitch yarn comprising elastomeric material, and

finishing said technical face and said technical back of the fabric prebody, thereby to form a double-face velour fabric body having opposite velour surfaces and permeability of about 80 $ft^3/ft^2/min$ or less under a pressure difference of ½ inch of water across the fabric body.

54. The method of forming a double-face velour fabric body of claim 50, claim 52 or claim 53, wherein the elastomeric material comprises spandex.